

W I N D O W S F O R Y O U R L I F E S T Y L E

WOODEN, ALUMINUM, WOOD-ALUMINUM
WOOD-GLASS, ALUMINUM-GLASS
WINDOWS, DOORS, FACADES
WINTER GARDENS



DOLETA

DOLETA HISTORY



Windows for Your lifestyle
Vytautas Silevičius
Chairman



1953	First window produced.
1992	DOLETA – a new factory name with 18 employees. First production of Scandinavian type windows.
1993	Take off of European type window – IV78 system.
1995	Russia becomes the first export country.
2000	Doleta wooden windows get national recognition as The Best product of the Year in Lithuania.
2001	Doleta is awarded with an extra national certificate The Warmest Wooden Window. Brand new machinery for round and arched windows and doors launched.
2002	Export to USA begins. Winter garden and conservatory windows as well as aluminum ones are launched.
2003	Export to Ukraine begins. Latest window painting line is released.
2004	Export to Germany, England and Kazakhstan begins.
2005	Export to Ireland begins. Bulletproof windows are designed, developed and produced.
2005	Windows covered with bronze first produced. A new branch – SB Doleta opened in Latvia.
2007	A high-end automatic wood processing and robotic painting line launched. Factory expands to 20 000 m ² .
2008	A unique wooden parts impregnation technology released. Windows for passive houses produced. Soundproof windows designed, developed and produced first.
2009	Exclusive gold-coated windows designed for Russia, Kazakhstan and Arab countries.
2010	Passive window earns recognition in Passive House Exhibition in Innsbruck, Austria, as the best one among manufacturers of the passive window systems.
2011	Export to Japan begins.
2012	A housing estate in Japan in Sapporo city is called under the company's name – Doleta Yama Hama.
2013	Doleta designers create and develop energy-efficient window system – Doleta 10 Thermo for passive houses.
2014	Doleta Avanguard window system rewarded with a gold medal as the Product of the Year in Lithuania.
2015	Doleta invested to automatic aluminum windows, door, façades production facilities (1600 sq. m.)
2016	Export to Iran and Kyrgyzstan begins.



Doleta LTD is one of the most modern and innovative windows and doors manufacturer both in Lithuania and Europe and is highly acknowledged for its wood and wood-aluminum windows, doors, facades, winter conservatories.

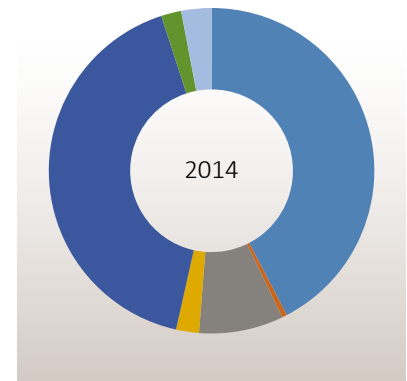
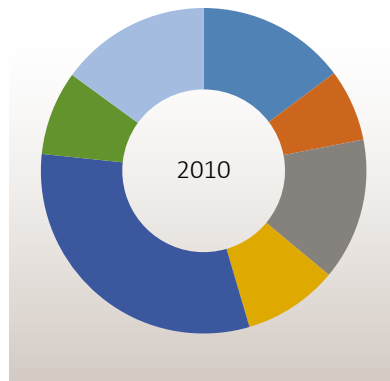
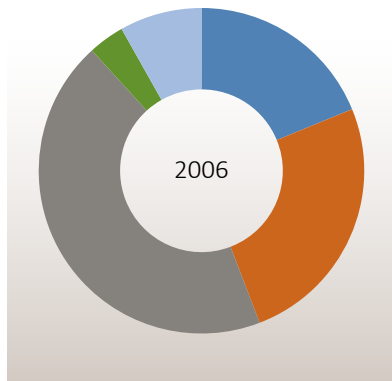
Since 1953 Doleta products have reached different parts of the world, from east: Japan, Russia, Kazakhstan,

Ukraine to west: Austria, Germany, England, Ireland, the USA; from south: Spain, France, Italy to north: Norway, Denmark, Greenland and many others.

Cooperation with architects and partners from different countries, constantly determine the demand of non-standard products and solutions. A team of over 20 constructors have

designed and developed 35 different windows/doors constructions, which explains why the company is the most innovative window manufacturer and window fashion developer.

We export over 3 quarters of our production.



■ Russia
 ■ Ukraine
 ■ Kazakhstan
 ■ Ireland
 ■ United Kingdom
 ■ Latvia
 ■ Other



At the end of 2007 an extension to the factory with high-end machinery and equipment was opened. Having 20000 m² of industrial area and over 176 workers, the company is able to produce 10000 m² of windows and doors per month.





With the extension to the factory in 2007 a new and so far unique automatic impregnation and drying equipment was launched where individual window parts are separately soaked twice with ecological materials, dried automatically and then assembled. Following the automatic impregnation, they go to a painting line where they are coated with three layers of ecological paint. This process ensures better wood and color protection, durability and longevity. What is more the surface reached “furniture” like quality.



Certificates:



Applications of modern technologies, components and finishing materials of leading manufacturers, allow the company to win the top quality of its products.





Windows and doors are an expression of each person's individual lifestyle. There are a lot of window manufactures to choose from but only few can guarantee a unique product with its durability, longevity and energy efficiency. Doleta develops, manufactures and improves its products, which meet a diverse range of needs and demands and have the top quality. The company has an exclusive unit of specialists, including art, design, security, and construction who work hard to meet the highest requirements of customers.





Private Residence
Almaty, Kazakhstan



Private Residence
Svetlogorsk, Kaliningrad

Doleta is well known as a manufacturer and developer of non-standard products. The greatest attention is given to technical characteristics of the product, as well as warranty and post-warranty service and the relations with the clients.



Private Residence
Nice, France



Winter Garden
Klaipeda, Lithuania



Private Residence
Norway

Wood is one of the oldest materials on Earth and the fact that it has passed the test of time for thousands of years is evident proof of its unparalleled advantages. Wood stands out from other building materials for its best value insulation, durability and beauty. Due to its unique suitability for processing, this natural material may be manufactured of any shape. As a renewable raw material, wood also fully complies with modern environmental protection and combat against climate change. All the company's products are eco-friendly.



Private Residence
Jūrmala, Latvia



Private Residence
Vilnius, Lithuania



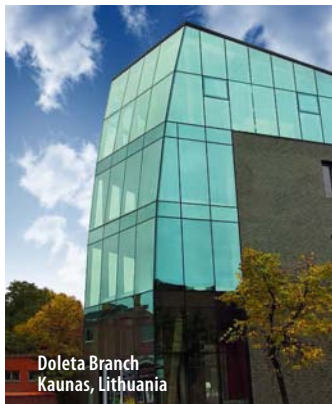
Private Residence
Vilnius, Lithuania



Apartment House
Vilnius, Lithuania



Private Residence
Vilnius, Lithuania



Doleta Branch
Kaunas, Lithuania



Office Building
Klaipeda, Lithuania

Doleta windows are installed in embassies and top institutions in Lithuania and world wide which are in need of extra safety and security.

7 years in a row Doleta's production was awarded with the certificates of "The "Product of the Year "in Lithuania. In 2014 the company was awarded with a gold medal of "The "Product of the Year ". Finally, Doleta Ltd. passive window earned recognition in a Passive House Exhibition in Innsbruck, Austria as the best among the manufacturers of the passive window systems.



Volkswagen center
Vilnius, Lithuania



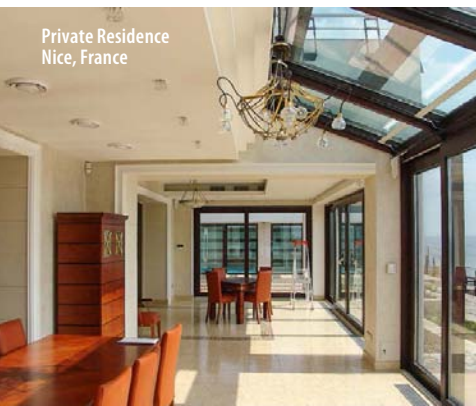
Private Residence
Kiev, Ukraine



Private Residence
Klaipeda, Lithuania



Private Residence
Palanga, Lithuania



Private Residence
Nice, France



Private Residence
Kaunas, Lithuania



Hotel
Vilnius, Lithuania

Doleta's windows and doors, made from numerous kinds of wood, are warm, feel smooth and look aesthetic from both - inside and outside. Harsh weather-proof elements and different configurations of aluminum profiles from outside also make its product really special, unique as well as functional.

In 2014 renovated aluminium windows, doors, and facades manufacturing facilities open unlimited possibilities for the most demanding projects.



Private Residence
Lithuania



Office Building
London, UK



Private Residence
Kaunas, Lithuania

Kindergarten
Vilnius, Lithuania



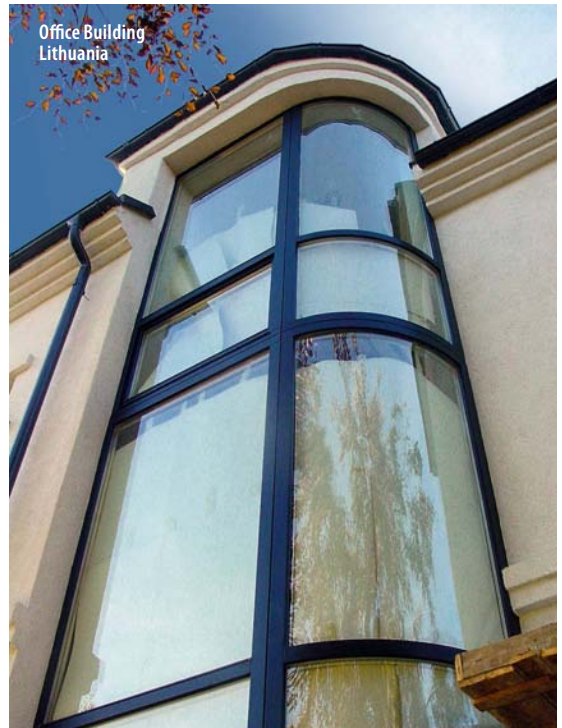
Private Residence
Almaty, Kazakhstan



Office Building
Vilnius, Lithuania

By having the state-of-art machinery, industrial robots, highly qualified personnel, a wide range of window systems and flexibility the company Doleta can offer the most suitable, individual solutions for each project. Architects and partners from different countries have unlimited creative freedom and the ability to fulfill a wide variety of customer desires.

We have succeeded in exceeding the expectations of the most demanding clients.



THE MOST POPULAR TYPES OF WINDOWS PROFILES

Doleta Modern ►

- Thickness of wooden profiles – 78/98 mm.
- Glass panel thickness – 28/52 mm.
- Two lines of sealing gaskets.
- Various forms of internal decoration are possible.
- Uw up to 0.77 W/m²K.



◀ Doleta Retro

- Thickness of wooden profiles – 78/98 mm.
- Glass panel thickness – 28/52 mm.
- Three lines of sealing gaskets.
- Various forms of internal decoration are possible.
- Uw up to 0.84 W/m²K.

Doleta IV ►

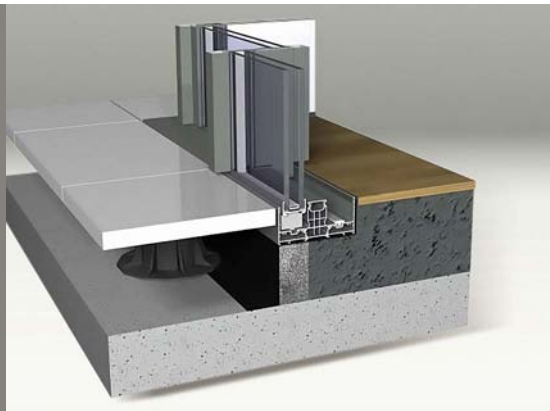
- Thickness of wooden profiles – 78/98 mm.
- Glass panel thickness – 28/40/44/52 mm.
- Two lines of sealing gaskets.
- Original design external aluminium sill.
- Uw up to 0.79 W/m²K.



THE MOST POPULAR TYPES OF WINDOWS PROFILES

Doleta Avangard ►

- Thickness of profiles – 78/98 mm.
- Glass panel thickness for triple glazing – 52 mm., for quadro glazing – 80 mm.
- Three lines of sealing gaskets.
- External frame and sash are coated with glass in one plane.
- Uw up to 1.0 W/m²K.



◀ Doleta HI-FINITY

- Overall system depth: Duo Rail- 179 mm., 3-Rail – 282 mm.
- Glass thickness for double glazing – 36-38 mm., for triple glazing – 52-54 mm.
- Maximal element height – 3500 mm.
- Maximal weight:
 - Manual vent – 300 kg.
 - Motorized vent – 750 kg.
 - Fixed glass pane – 1200 kg.
- Uw values of less than 1.0 W/m²K.

Doleta Nordwin ►

- Frame thickness – 115 mm.
- Sash thickness – 78 mm.
- Glass panel thickness – 40 mm.
- Two lines of sealing gaskets.
- Original design external aluminium sill.
- Flush face from the outside.
- Outward opening window.
- Glass panel thickness from 40/52 mm. are possible.
- Uw up to 0.87 W/m²K.





SINCE 1992

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